

Date: Tuesday, 1/16/2007 12:13:32 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: GASKET
Job Number	: 30307		
Estimate Number	: 11159		
P.O. Number	: N/A	Part Number	: D32563
This Issue	: 1/16/2007 S.O. No. : N/A	Drawing Number	: D3256 REV B
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: B
Previous Run	: 30162	Material	: N/A
Written By	: <u>07.01.16</u>	Due Date	: 1/23/2007
Checked & Approved By	: <u>07.01.16</u>	Qty:	10 Um: Each
Comment	: Est B 04.12.06 Made in-house KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D32563	Gasket
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 GASKET

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Fabricate as per Dwg D3256

Material: Durabla Black Gasket 0.035" thick

(D3245)

Batch: B 23711

FF 07-02-19 10

3.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

SB 07/04/26 10

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: GA

SB 07/04/26 10

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

SB 07/04/27 10

Job Completion



U 07-04-27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: ☒ Date: 07/04/27

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

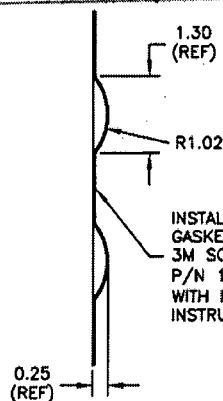
NOTE: Date & initial all entries



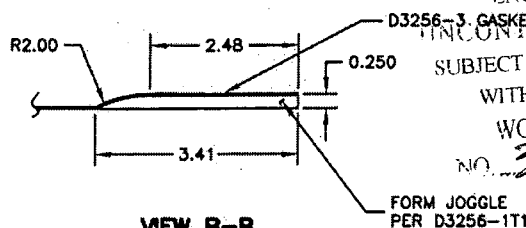
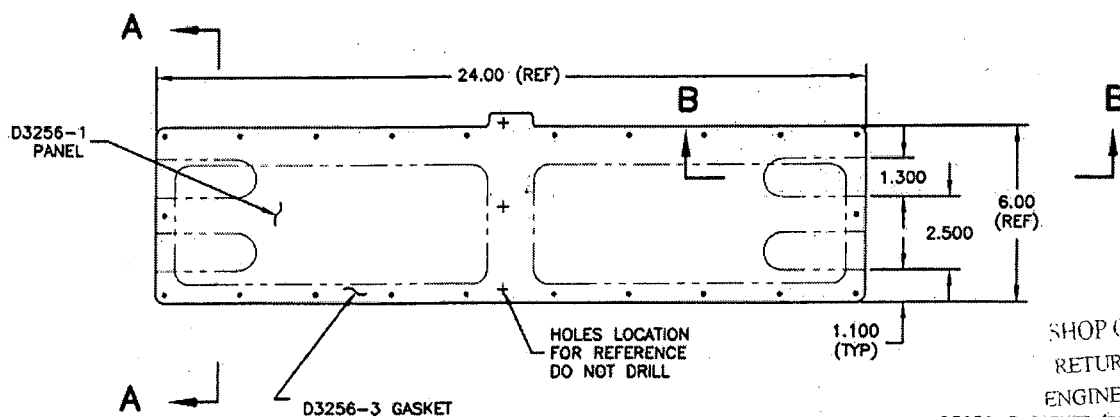
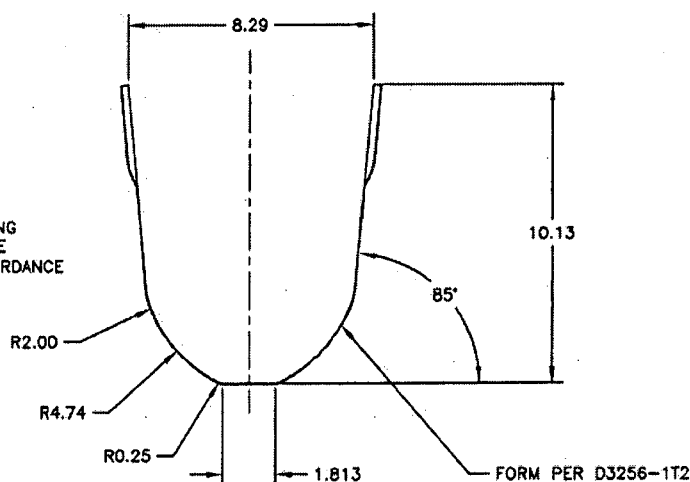
DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3256	REV. B SHEET 1 OF 3
DATE 05.06.27	TITLE ACCESS PANEL ASSEMBLY		SCALE 1:6
A	04.01.27	NEW ISSUE	
B	05.06.27	D3256-3 DIM 1.30 WAS 0.65	

RELEASED

05.06.30 *[Signature]*



VIEW A-A
SCALE 1:3



VIEW B-B
SCALE 1:3

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WITHOUT NOTICE
WORK ORDER
NO. 30307



D3256-041 ACCESS PANEL ASSEMBLY

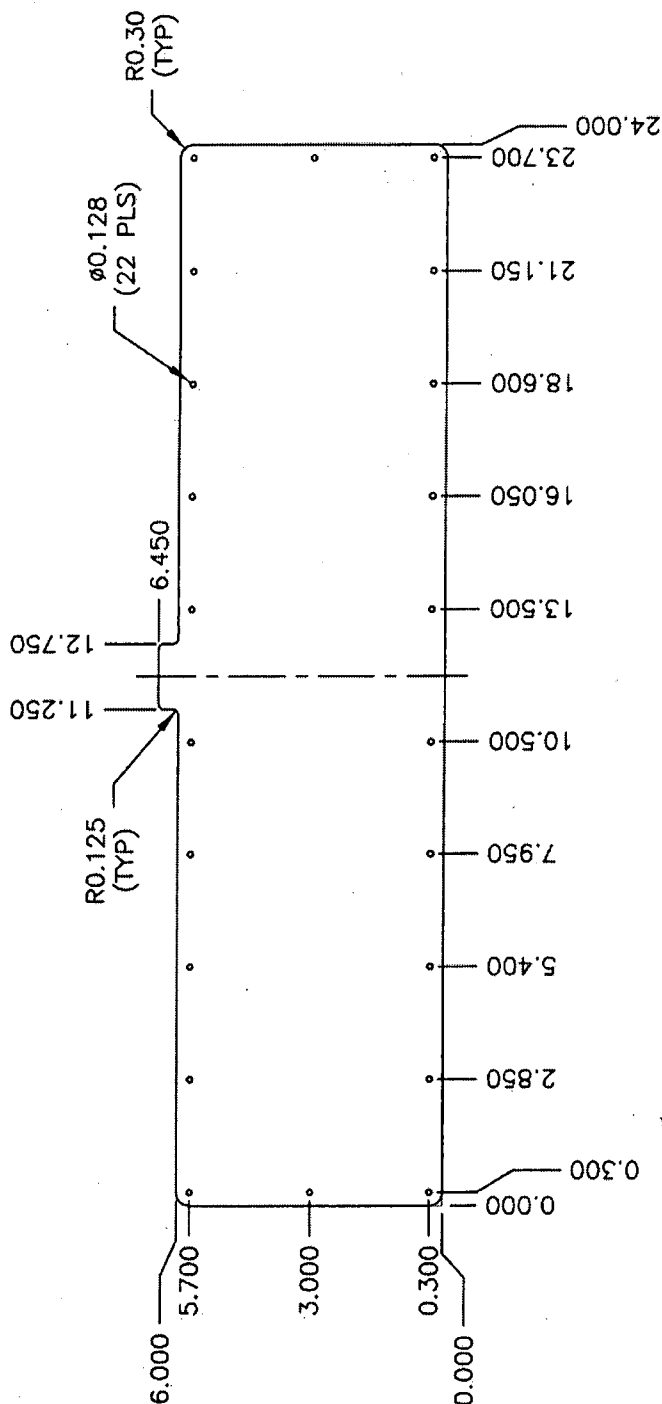
1) IDENTIFY WITH P/N & B/N USING FINE POINT PERMANENT MARKER

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DATE 05.06.27		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:4



D3256-1 FLAT PATTERN

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05-06-30



D3256-1 NOTES:

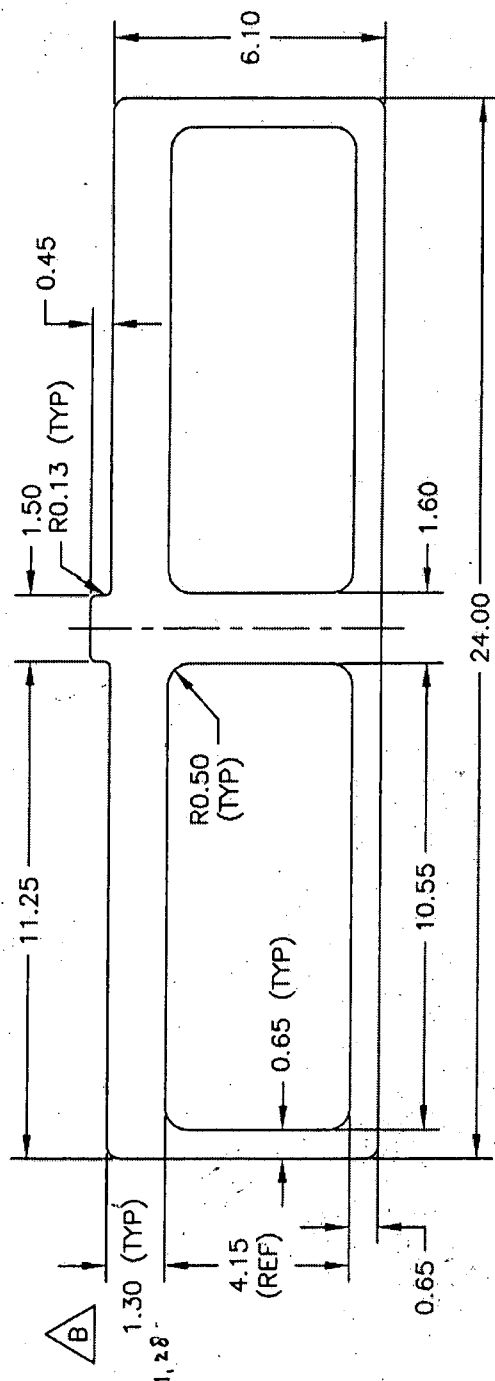
- 1) MATERIAL: AISI 304/316 SS 0.032 THICK (REF. M304S22GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DATE 05.06.27		TITLE ACCESS PANEL ASSEMBLY SCALE 1:4	



RELEASED

05.06.30

D3256-3 GASKET

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WITHOUT NOTICE
WORK ORDER
NO. 30307

D3256-3 NOTES:

- 1) MATERIAL: DURABLA BLACK GASKET 0.035 THICK
MIL-A-7021C OR MIL-A-17472B (CLASS 1 & 2)
OR MIL-G-12803A (GRADE P-1161A)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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